

- **Flickering:** If the motor starts under significant load, the current may be limited briefly causing the LED to flicker. If the LED flickers constantly, this is an indication that the motor is operating at its upper limit and may never reach the full speed as set by the potentiometer. This is not a cause for concern and no corrective action is required.

4.2.3 Power LED (Green)

Constantly ON: Power is properly supplied as long as the fuse is not blown.

4.3 Firmware Version Display

The three feedback LEDs are used to communicate the firmware revision of the control assembly during the start-up sequence. Each time that power is applied to the board, the green and red LEDs will turn on immediately. After 1 second the amber LED will flash on for 0.75 seconds followed by an off period. An off period of 1.5 seconds represents a decimal point separating major revisions from minor revisions. An example is shown below.

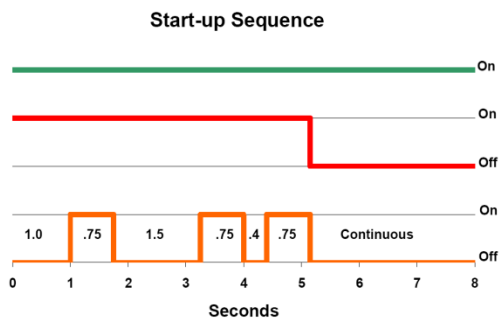


Figure 3: Firmware Version Display Example

The example sequence above represents firmware revision 1.2. When the red LED turns off, the start-up sequence has ended and normal operation begins.

4.4 Additional Assistance

To request the latest revisions to our Installation User manuals or for additional assistance, please contact Glide-Line™ at (215) 721-1900.